CHIMEI ^{奇美}實業股份有限公司 CHI MEI CORPORATION

ORIGINAL

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Food Contact ABS POLYLAC[®] PA-757F

產品敘述: Low residual monomer, Food application

物性	ISO 測試方法	測試條件	單位	PA-757F
熔融指數	1133	220°C×10KG	ml/10 min	18
比重	1183	23 °C	g/cm ³	1.05
拉伸強度	527	50 mm/min, yield	MPa	47
		50 mm/min, break	MPa	34
延伸率	527	50 mm/min	%	30
彎曲強度	178	2 mm/min	MPa	76
彎曲彈性模數		2 mm/min	GPa	2.2
IZOD 衝擊強度	180/1A	23 °C Notched	KJ/m ²	19
		-30 °C Notched	KJ/m ²	9
Charpy 衝擊強度	179	23 °C Notched	KJ/m ²	21
		-30 °C Notched	KJ/m ²	10
維氏軟化溫度	306	1 Kg,50 °C/hr	C°	104
		5 Kg,50 °C/hr	C°	100
熱變形溫度	75/A	1.8 MPa Unannealed	C°	83
		1.8 MPa Annealed	C°	98
線膨脹係數	11359	-	-	8.6 x 10-5
燃燒等級	-	UL-94	-	1.5mm HB
成型收縮率	294-4	-	%	0.4~0.7
標記	1043	-	-	>ABS<

January 16, 2017

Notes : These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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